



CATALOG OF REPLACEMENT PARTS

HCM450 PIZZA CUTTER/MIXER

ML-141055

ML-141058

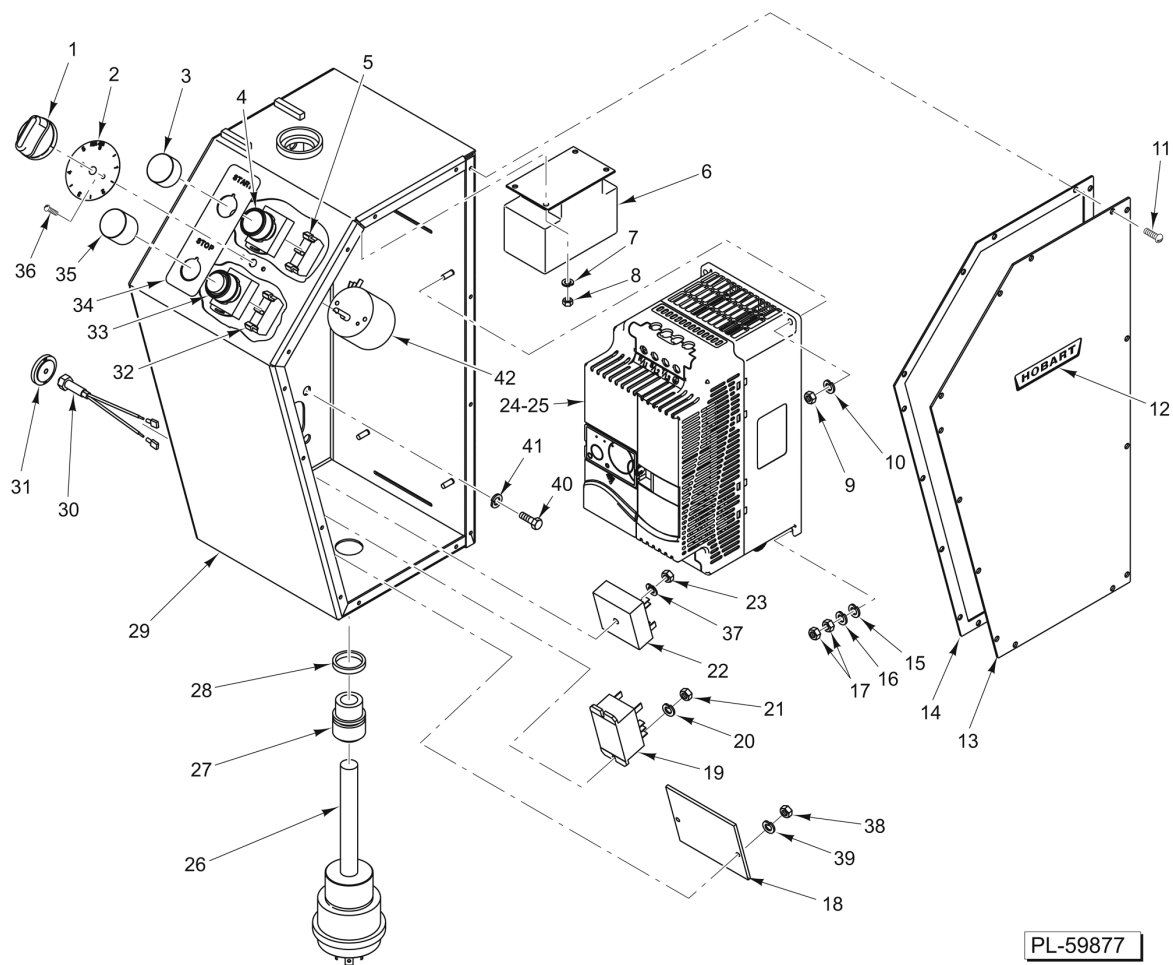
PRIOR ML COVERED IN THIS MANUAL

ML-136226



Table of Contents

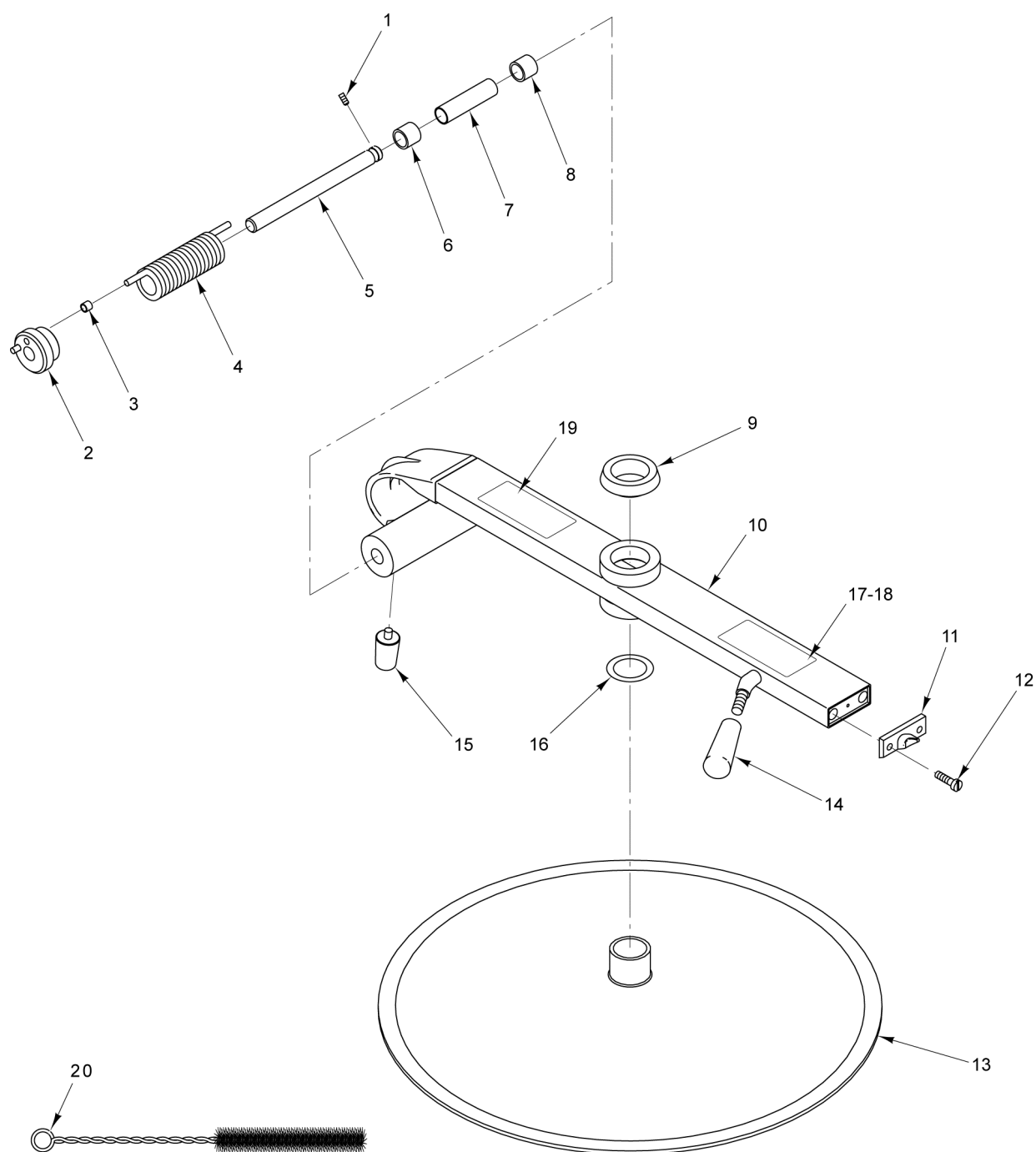
5	COVER PAGE - HCM450 PIZZA CUTTER/MIXER
7	CONTROL BOX ASSEMBLY
9	BOWL LID ASSEMBLY
11	HANDLE LOCK
13	BOWL AND MOTOR ASSEMBLY
15	FRAME ASSEMBLY
17	KNIFE



CONTROL BOX ASSEMBLY

CONTROL BOX ASSEMBLY

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-59877			
1	00-914914	Knob - Timer.....	1
2	00-944029	Overlay - Timer.....	1
3	00-873427	Cap - Protective.....	1
4	00-478752-00003	Switch - Operator (Start).....	1
5	00-087711-322-3	Block - Contact (NO).....	1
6	00-087713-102-1	Contact (3-Pole, 30 Amp).....	1
7	WL-008-13	Lockwasher #10 Internal Shakeproof.....	4
8	NS-009-22	Nut 10-24 Hex.....	4
9	NS-009-22	Nut 10-24 Hex.....	3
10	WL-008-13	Lockwasher #10 Internal Shakeproof.....	3
11	SC-131-30	Mach. Screw 10-32 x 1/2 Phil. Pan Hd. (SST).....	14
12	00-118365	Logo.....	1
13	00-944056	Cover - Control Box (Incls. Items 12 & 14).....	1
14	00-944023	Gasket - Control Box.....	1
15	WL-019-24	Lockwasher #10 Helical.....	1
16	WL-008-13	Lockwasher #10 Internal Shakeproof.....	1
17	NS-009-22	Nut 10-24 Hex.....	2
18	00-121014	Board - Terminal.....	1
19	00-087714-042-2	Relay (2-Pole).....	1
20	WL-008-13	Lockwasher #10 Internal Shakeproof.....	2
21	NS-010-11	Nut 8-32 Hex (Brass).....	2
22	00-944016	Relay - Time Delay.....	1
23	NS-009-22	Nut 10-24 Hex.....	1
24	00-944017-00004	Controller - Drive (7.5 Hp., 230 V.) (ML-141055 & ML-141058).....	1
25	00-944017-00003	Controller - Drive (7.5 Hp., 230 V.) (ML-136226).....	1
26	00-117612-00022	Cord & Plug Assy. (250 V., 30 Amp.) (Incls. Cover).....	1
27	FE-014-14	NLA - Obsolete--Strain Relief.....	1
28	FE-007-12	Lock Nut 3/4 Electrical.....	1
29	00-944057	Box - Control (Incls. Items 2 & 34).....	1
30	00-916902-00003	Switch - Reed.....	1
31	00-944018	Plug - Control Box.....	1
32	00-087711-322-4	Block - Contact.....	1
33	00-478752-00008	Switch Assy. (Stop).....	1
34	00-875475	Label (Start/Stop) (60 Hz.).....	1
35	00-873427-00002	Cap - Protective.....	1
36	SC-025-16	Mach. Screw 5-40 x 1/4 Slotted Bndg. Hd. (SST).....	2
37	WL-008-13	Lockwasher #10 Internal Shakeproof.....	1
38	NS-009-22	Nut 10-24 Hex.....	2
39	WL-008-13	Lockwasher #10 Internal Shakeproof.....	2
40	SC-041-09	Cap Screw 5/16-18 x 1/2 Hex Hd. (SST).....	4
41	WL-003-47	Lockwasher 5/16 Helical.....	4
42	00-294650-04-12	Timer Assy.....	1

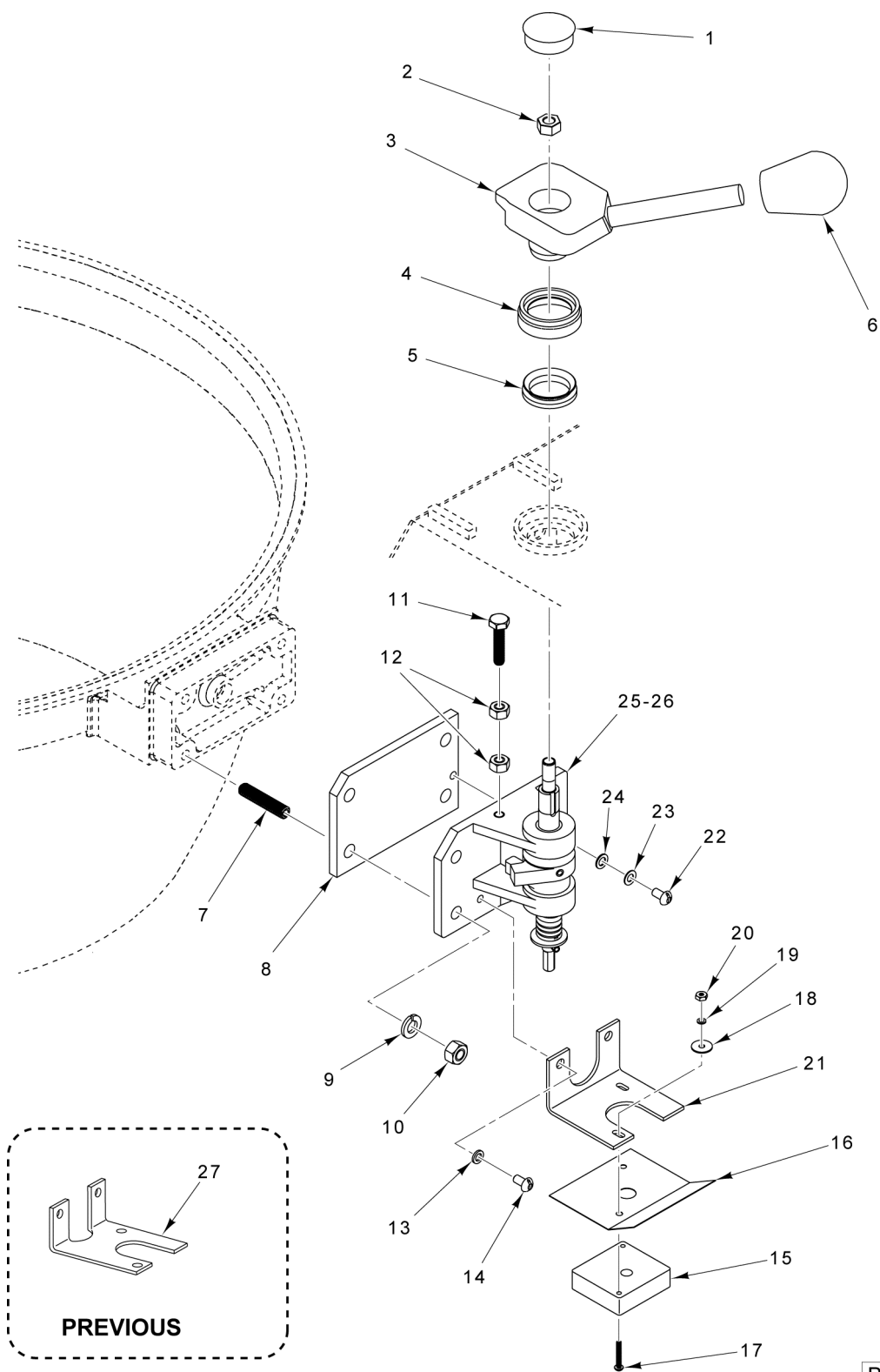


PL-59879

BOWL LID ASSEMBLY

BOWL LID ASSEMBLY

ILLUS. PL-59879	PART NO.	NAME OF PART	AMT.
1	SC-055-01	Set Screw 10-24 x 1/4 Hex Hdls., Cup Pt. (SST).....	1
2	00-123666	Cap Assy. - Spring.....	1
3	00-290921	Bushing - Lid Spring.....	1
4	00-122267	Spring - Torsion.....	1
5	00-122265	Shaft - Spring Pivot.....	1
6	00-108394-00044	Sleeve Bearing (0.878 In. O.D.).....	1
7	00-122310	Sleeve.....	1
8	00-108394-00044	Sleeve Bearing (0.878 In. O.D.).....	1
9	00-122587	Bushing - Cap.....	1
10	00-290624-00001	Handle Assy. - Lid (Incls. Items 11, 12, 14, 17, 18, & 19).....	1
11	00-937595	Plate - Lock.....	1
12	SC-119-58	Mach. Screw 1/4-20 x 1/2 Slotted Pan Hd. (SST).....	2
13	00-292797	Lid Kit.....	1
14	00-123172	Handle.....	1
15	00-122264	Bumper - Lid.....	1
16	00-439991	Shim.....	AR
17	00-438131-00100	Label - Warning (Rotating Knives).....	1
18	00-121676-00001	Self-Tapping Screw #2 x 1/4 Truss Hd.....	2
19	00-437624	Label - Cleaning.....	1
20	01-403675-00274	Brush - Cleaning.....	1

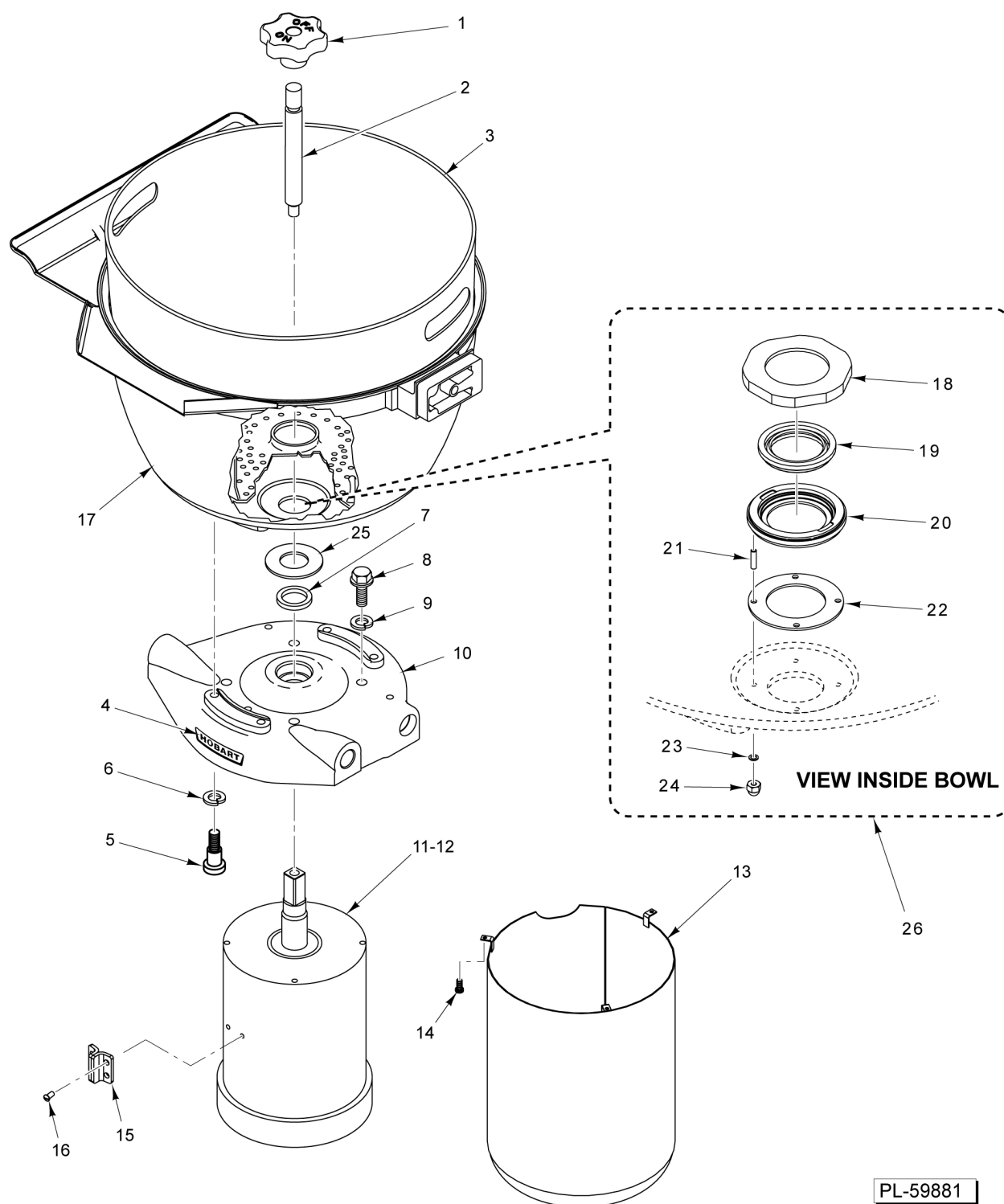


HANDLE LOCK

HANDLE LOCK

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-59389			
1	00-290118	Plug - Hole.....	1
2	NS-036-19	Stop Nut 5/16-18 Hex (SST).....	1
3	00-290595	Lock Handle Assy.....	1
4	00-123221	Insert - Cover.....	1
5	00-123074-00005	Seal - V-Ring.....	1
6	00-123173	Knob.....	1
7	00-944036	Stud - Box Mount.....	4
8	00-944030	Spacer - Lid Interlock.....	1
9	WL-003-47	Lockwasher 5/16 Helical.....	4
10	NS-013-14	Nut 5/16-18 Hex.....	4
11	SC-097-20	Cap Screw 1/4-20 x 1-1/8 Hex Hd.....	1
12	NS-013-02	Nut 1/4-20 Hex.....	2
13	WL-004-40	Lockwasher 10 Helical.....	2
14	SC-008-09	Mach. Screw 10-24 x 3/8 Slotted Rd. Hd.....	2
15	00-087711-154-1	Switch - Interlock.....	1
16	00-290059	Insulator.....	1
17	SC-081-05	Mach. Screw 4-40 x 3/4 Slotted Rd. Hd.....	2
18	WS-023-40	NLA - Obsolete--Washer.....	2
19	WL-003-03	Lockwasher #4 Helical.....	2
20	NS-009-45	Nut 4-40 Hex.....	2
21	00-937592	Bracket - Switch.....	1
22	SC-008-09	Mach. Screw 10-24 x 3/8 Slotted Rd. Hd.....	1
23	WL-008-13	Lockwasher #10 Internal Shakeproof.....	1
24	WS-019-24	Washer.....	1
*25	00-937594	Interlock Shaft Assy. (Incls. Items 11 thru 24).....	1
26	00-291495	Shield (MBP).....	1
27	00-124968	Bracket - Switch.....	1

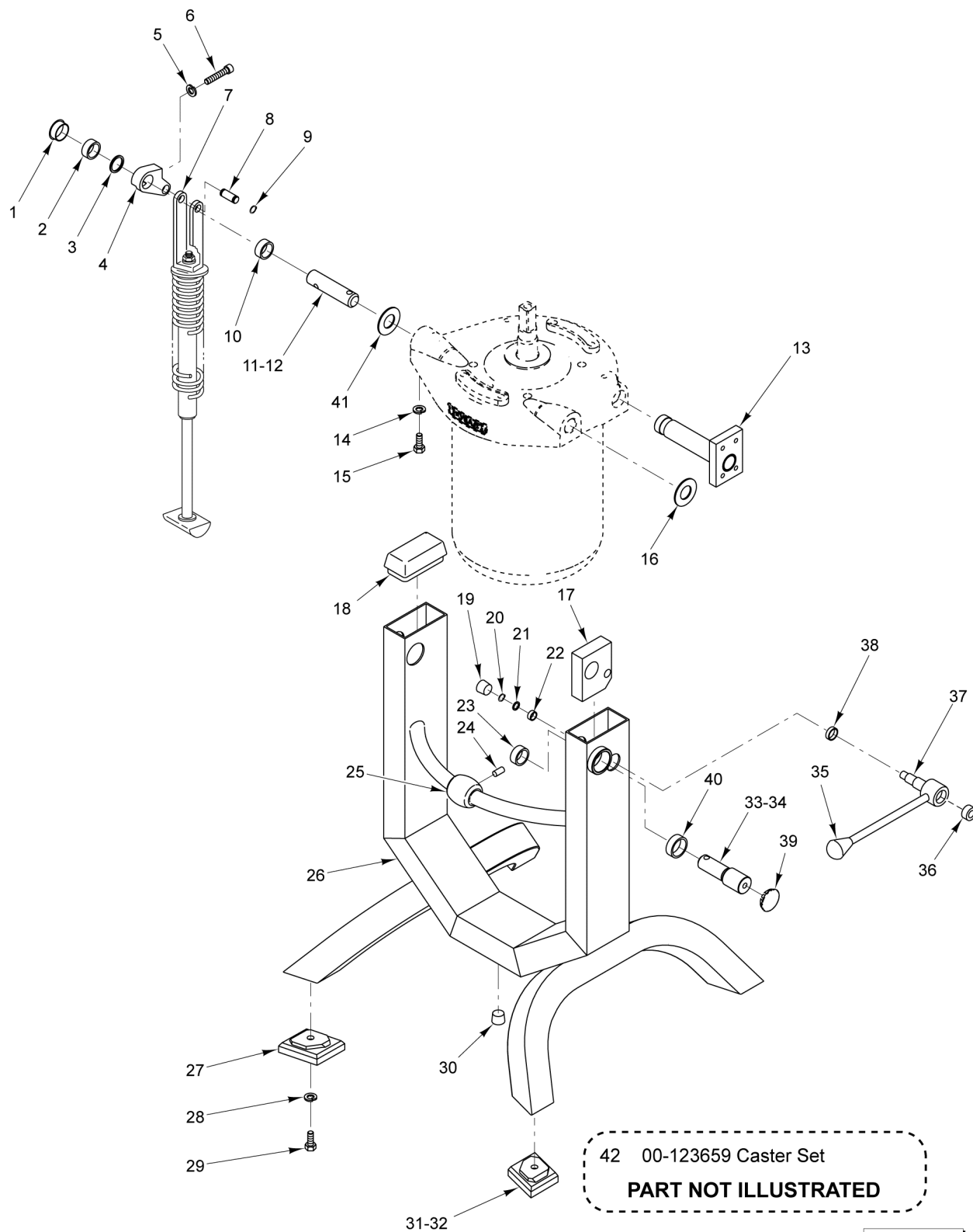
* (This Assembly is Spring Loaded. Do Not Disassemble.)



BOWL AND MOTOR ASSEMBLY

BOWL AND MOTOR ASSEMBLY

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-59881			
1	00-291956	Knob - Retainer (Threaded).....	1
2	00-274680	Shaft - Extension (Threaded).....	1
3	00-292811	Strainer - Basket Kit.....	1
4	00-118366	Logo.....	2
5	SC-089-35	Cap Screw 3/8-16 x 1-1/4 Socket Fil. Hd.....	4
6	WL-004-06	Lockwasher 3/8 Helical.....	4
7	00-944032	Seal - Oil.....	1
8	SC-117-97	Cap Screw 1/2-13 x 1 Hex Hd.....	4
9	WL-004-11	Lockwasher 1/2 Helical.....	4
10	00-944020	Bracket - Motor Bearing.....	1
11	00-937584	Kit - Motor Replacement (200 V.) (ML-141055 & ML-141058).....	1
12	00-937589	Kit - Motor Replacement (230 V.) (ML-136226).....	1
13	00-122175-00003	Motor Cover Assy.....	1
14	SC-131-38	Mach. Screw 8-32 x 1/2 Slotted Pan Hd. (SST).....	3
15	00-944078	Bumper - Motor.....	1
16	SC-119-58	Mach. Screw 1/4-20 x 1/2 Slotted Pan Hd. (SST).....	2
17	00-122245	Bowl Assy.....	1
18	00-937545	Cover - Seal.....	1
19	00-937546	Seal - Bowl (Bottom).....	1
20	00-937548	Retainer - Seal.....	1
21	00-937554	Stud - Threaded.....	4
22	00-937549	Gasket.....	1
23	WL-006-40	Lockwasher #6 Light.....	4
24	NS-046-33	Acorn Nut 6-32 Hex.....	4
25	00-944081	Flinger - Motor.....	1
26	00-937556	Kit - Bowl Seal (Incls. Items 18 thru 24).....	1



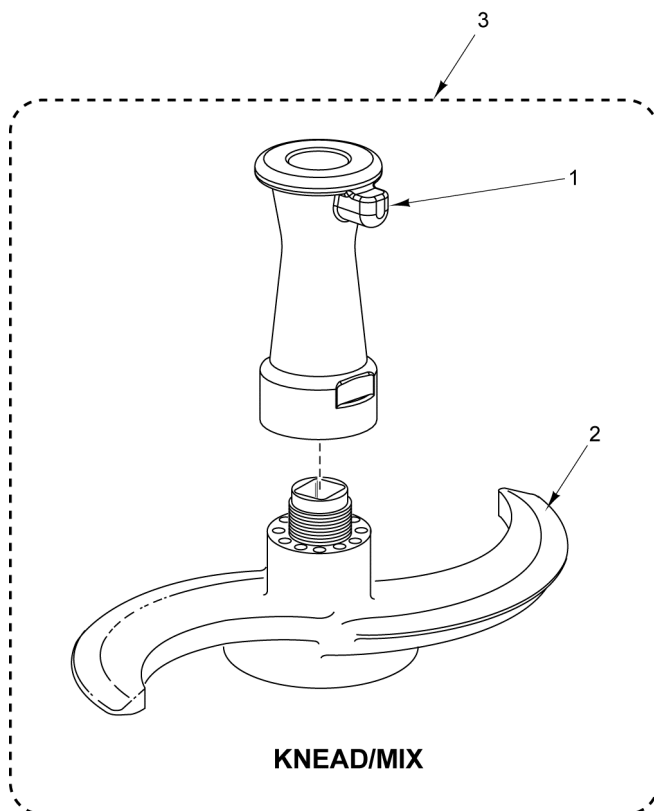
PL-59882

FRAME ASSEMBLY

FRAME ASSEMBLY

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-59882			
1	PB-004-04	Plug Button (1-1/4).....	1
2	00-108394-00041	Sleeve Bearing (1.25 In. O.D.).....	1
3	WS-024-01	Washer.....	1
4	00-122187	Crank & Bearing Assy.....	1
5	WL-004-06	Lockwasher 3/8 Helical.....	1
6	SC-110-08	Cap Screw 3/8-16 x 1-3/4 Hex Socket Hd.....	1
7	00-122178	Counter Balance Assy.....	1
8	00-122189	Shaft - Yoke.....	1
9	RR-004-25	Retaining Ring.....	2
10	00-108394-00041	Sleeve Bearing (1.25 In. O.D.).....	1
*11	00-937451	Shaft - Pivot (LH).....	1
12	00-937454	Kit - Shaft Pivot (Incls. Items 11, 14, 15, & 33).....	1
13	00-122199	Tube & Plate Assy.....	1
*14	WL-004-11	Lockwasher 1/2 Helical.....	2
*15	SC-131-59	Screw.....	2
16	00-124740-00002	Spacer - Frame.....	1
17	00-122207	Bowl Clamp Assy.....	1
18	00-122167	Cap - Tube.....	2
19	PB-004-02	Plug Button (15/16).....	1
20	RR-004-05	Retaining Ring.....	1
21	WS-029-19	Washer.....	1
22	00-108394-00037	Sleeve Bearing (0.628 In. O.D.).....	1
23	00-108394-00041	Sleeve Bearing (1.25 In. O.D.).....	1
24	RP-006-01	Roll Pin 3/8 Dia. x 3/4 Lg.....	1
25	00-122161	Bumper - Stop.....	1
26	00-875732	Frame.....	1
27	00-122165	Foot (#2).....	2
28	WS-021-09	Washer.....	4
29	SC-117-97	Cap Screw 1/2-13 x 1 Hex Hd.....	4
30	00-123772	Plug - Vent.....	1
31	00-124361	Feet Set (Incls. Items 27, 28, 29, & 32).....	1
32	00-122164	Foot (#1).....	2
*33	00-937450	Shaft - Pivot (RH).....	1
34	00-937454	Kit - Shaft Pivot (Incls. Items 11, 14, 15, & 33).....	1
35	00-123173	Knob.....	1
36	00-123812	Magnet - Ring.....	1
37	00-122198	Tilt Lock Handle Assy. (Incls. Items 35 & 36).....	1
38	00-108394-00045	Sleeve Bearing (0.878 In. O.D.).....	1
39	PB-004-05	Plug Button (1-1/2).....	1
40	00-108394-00043	Sleeve Bearing (1.502 In. O.D.).....	1
41	00-124740-00002	Spacer - Frame.....	1
42	00-123659	Caster Set.....	2

* (Order kit 00-937454 for machines built before Serial #311448731.)



PL-59468

KNIFE

KNIFE

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-59468			
1	00-944074	Sleeve - Blade Locking.....	1
2	00-124647-00002	Blade/Hub - Knead/Mix.....	1
3	00-937408	Knead/Mix Blade & Sleeve Assy. (11.4 In. Dia.) (Packaged) (Incls. Items 1 & 2).....	1

